



# Nanopore sequencing technology: nanopore preparations

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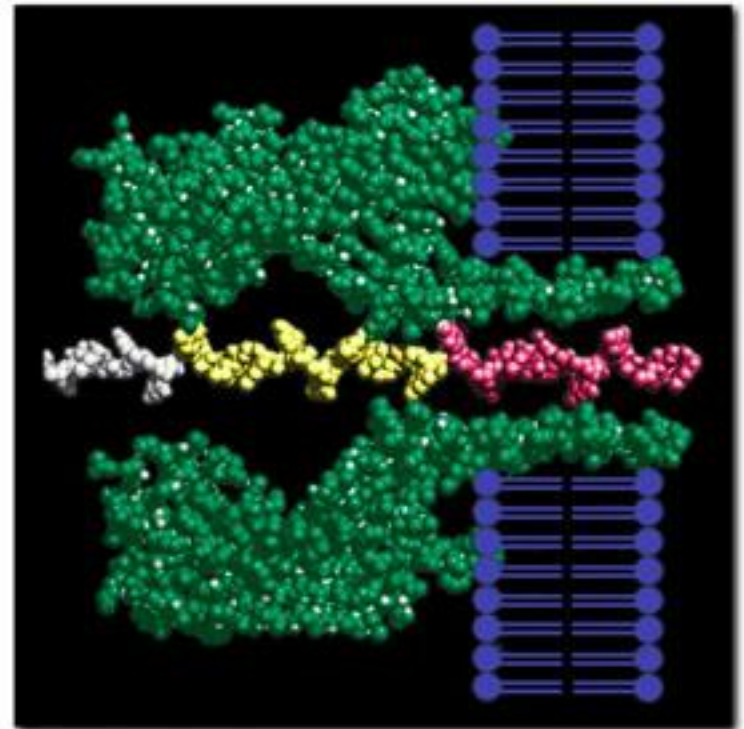
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## Additional sources:

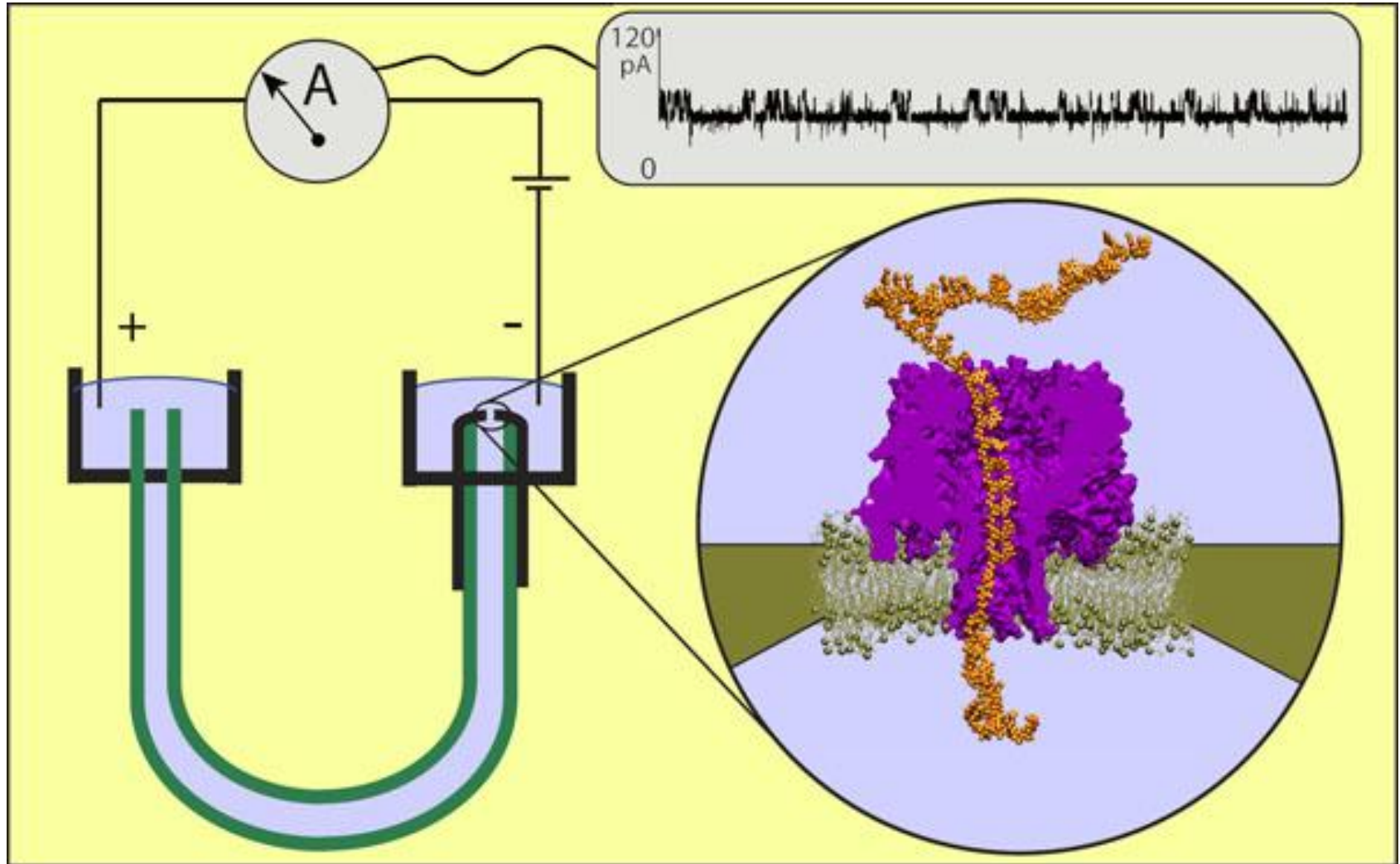
<http://www.ks.uiuc.edu/Research/hemolysin/>

# Using nanopores

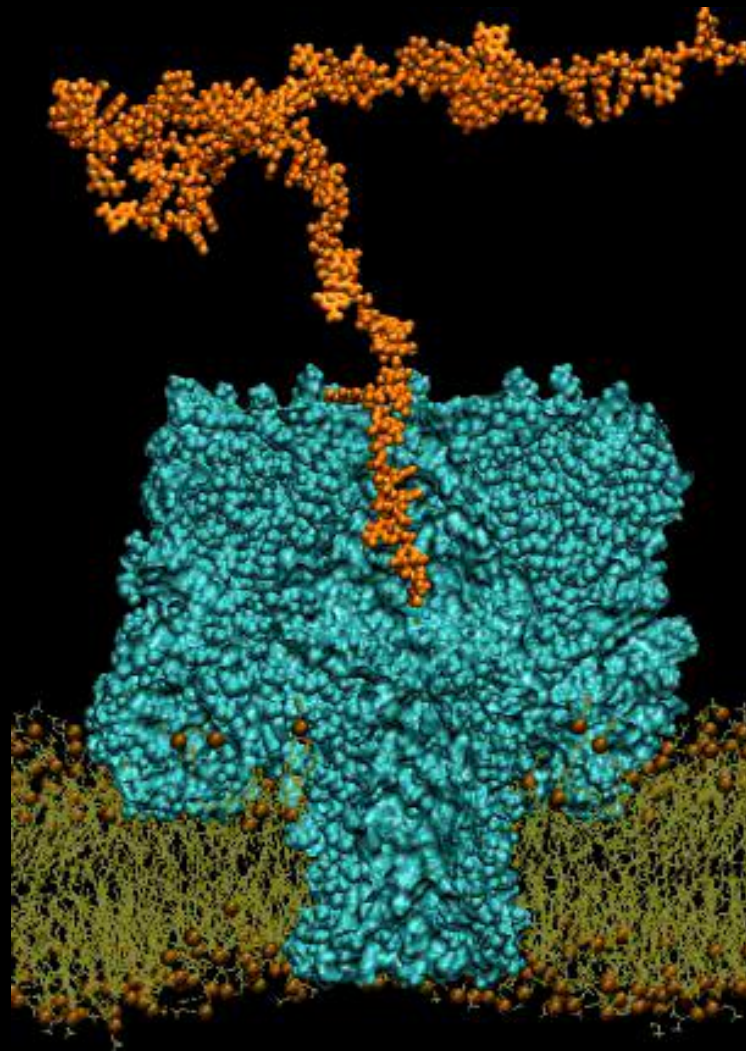
- Proven technique for sensing macromolecules
- A promising DNA sequencing method
  - single molecule sequencing
  - long reads
  - fast
  - simple preparation
- Currently limited success
  - can only discriminate
    - ssDNA / dsDNA
    - DNA / RNA homopolymers
    - single bases in hairpins



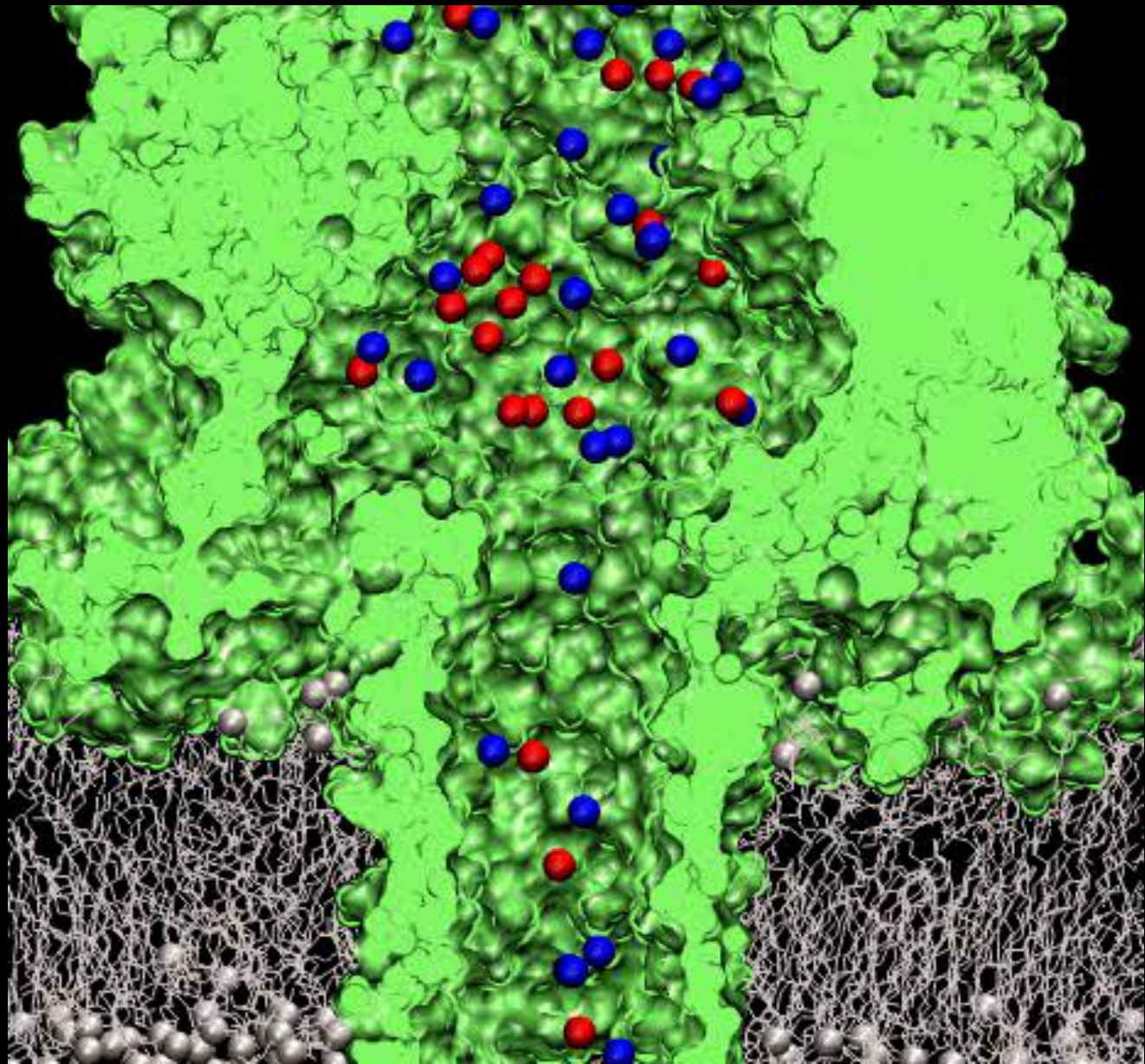
# General nanopore detection principle



apply voltage, DNA moves through pore, changes in conductance, measure difference



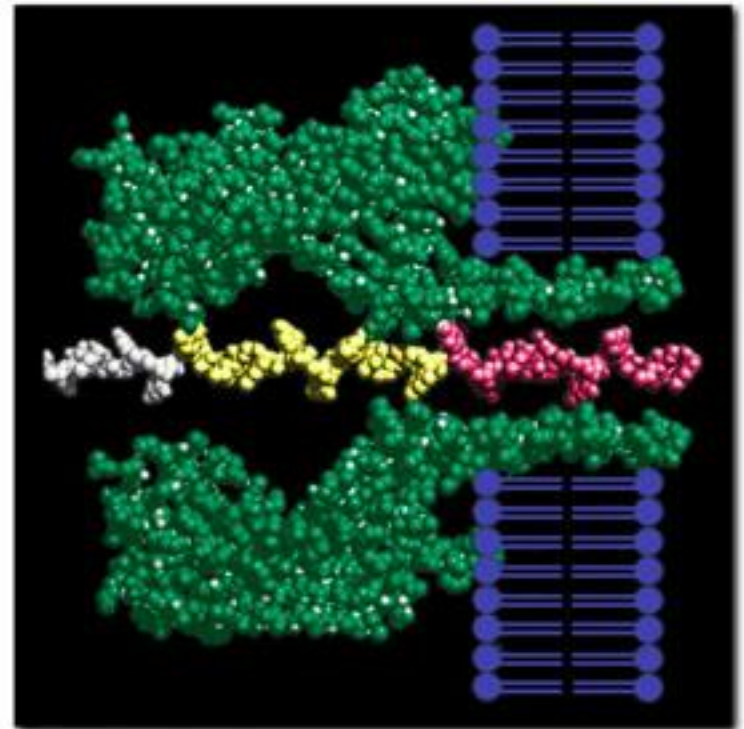
**TRANSLOCATION OF DNA THROUGH  $\alpha$ -hemolysin PORE**



**K<sup>+</sup> and Cl<sup>-</sup> ION FLOW THROUGH THE PORE (U = 240mV)**

# A good pore

- Pore size must match analyte size
- Must be stable under various conditions
  - structural stability
  - electrical stability
- Easy to manufacture
- Possibility to integrate production
- Must be reproducible

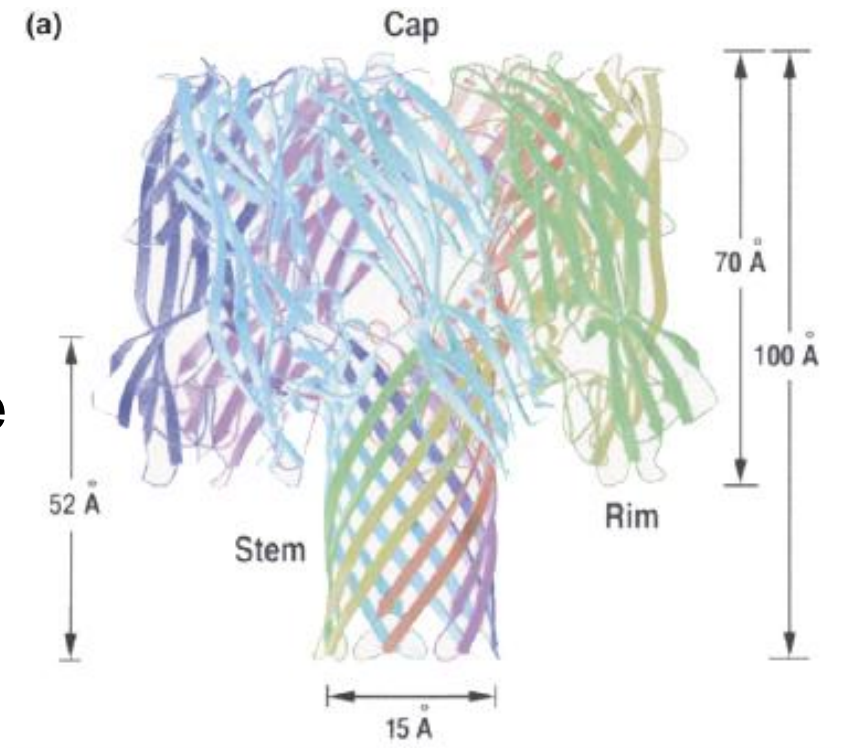


# Nanopores for DNA analysis

- Organic nanopores
  - $\alpha$ -hemolysin
    - common usage (well researched)
    - ideal pore size
- Synthetic solid-state nanopores
  - various techniques
    - conventional
    - non-conventional
  - construction more flexible

# the $\alpha$ -hemolysin pore

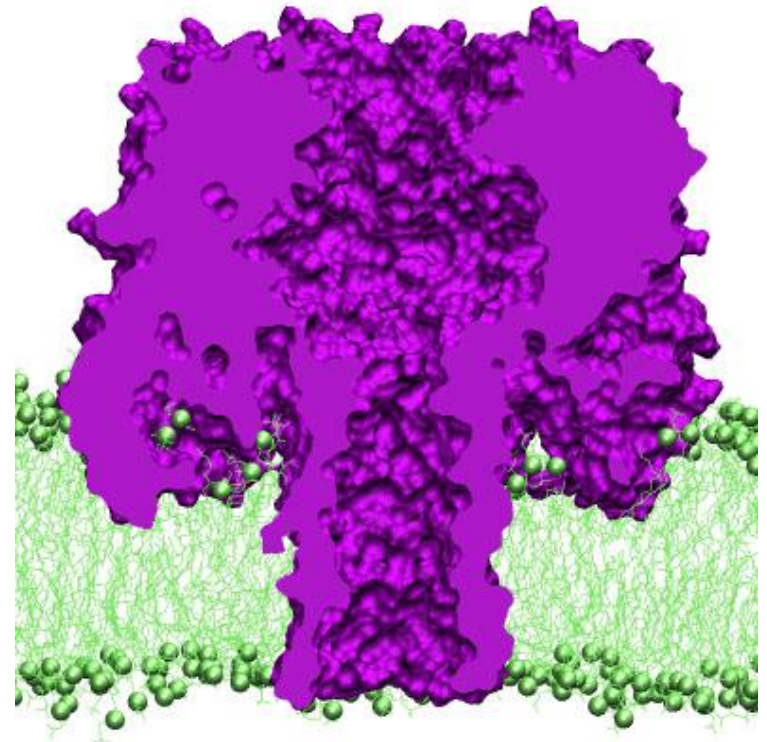
- First candidate for DNA detection
- *Staphylococcus aureus* 33kD monomeric transmembrane protein
- Self-assemble as heptamers on membranes and create a hydrophilic channel
- Pore size 15Å - ideal for 13Å ssDNA analysis
- Steady current over large range – low background noise
- Highly reproducible

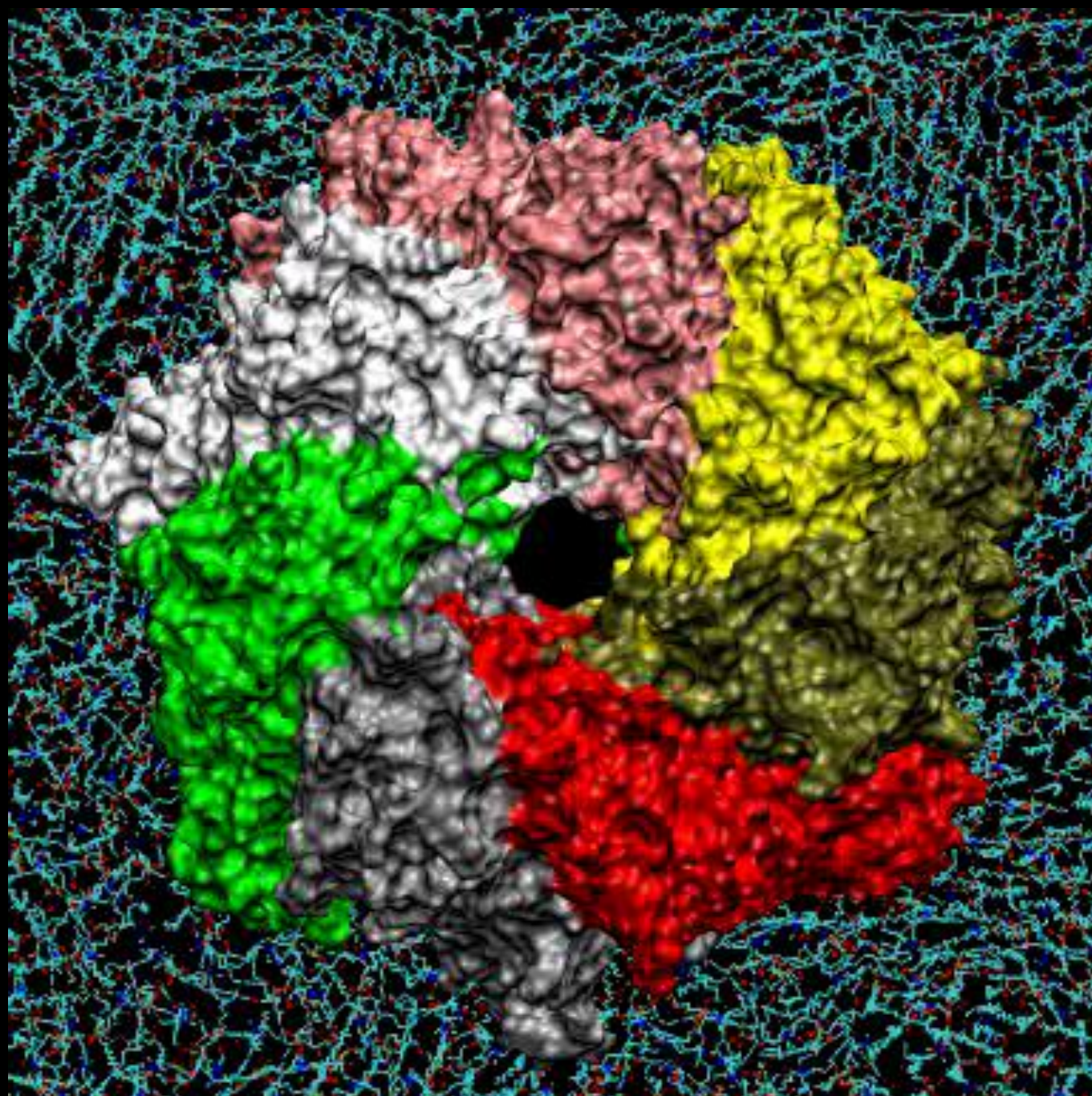




# $\alpha$ -hemolysin assembly

- Separate buffer with a membrane
- Insert  $\alpha$ -hemolysin in buffer
- $\alpha$ -hemolysin will form a channel
- max I = 120pA (120mV)





# Other organic pores

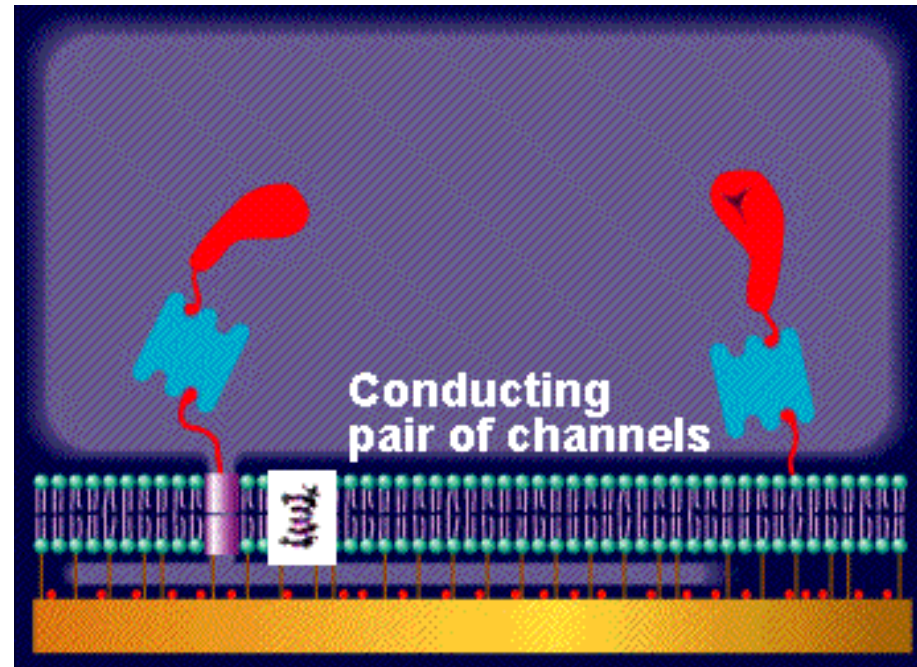
- Seek proteins with:
  - different pore sizes
  - less laborious preparation
  - less modification
  - more robust
  - even better reproducibility

# Other organic pores

- Mitochondrial porine (VDAC)
  - monomeric protein in outer m. membrane
  - 30Å aqueous pore (dsDNA)
  - formation similar to  $\alpha$ -hemolysin
- Bacillus subtilis vesicle membrane ion channels
  - detect small plasmids
- E. Coli OmpF pores
  - pore size: 10–12Å (~ssDNA)
  - no DNA translocation so far detected

# Other organic pores

- Nucleic acid binding protein (NAC) from a rat
  - opened by DNA presence → increase in current
- Gramicidin pores
  - too small to translocate ssDNA
  - channel subunits mobile
  - fasten probe DNA to membrane
  - target DNA will bind to channel
  - on match subunits will be misaligned → current decrease
  - measure hybridisation reaction rates



# Synthetic nanopores

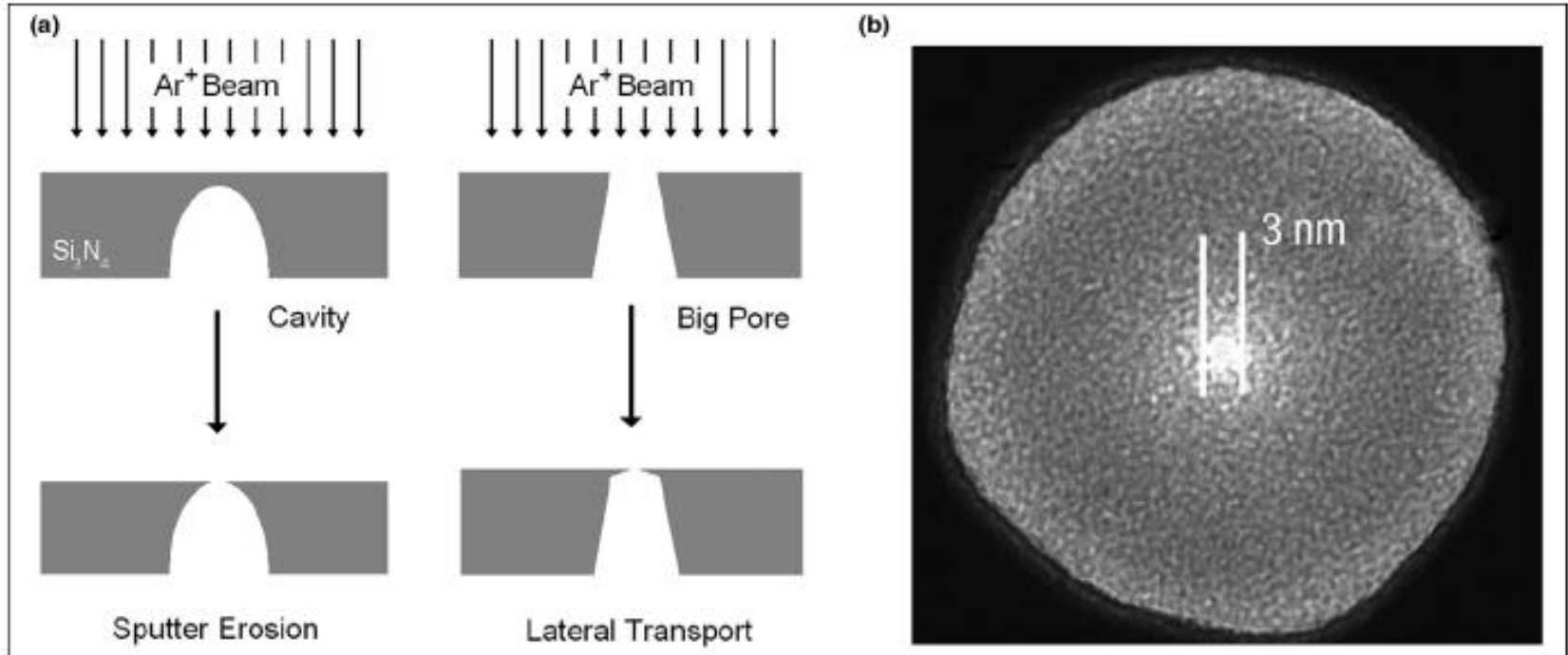
- Potential advantages
  - larger choice of sizes
    - protein pore diameter is fixed
  - better stability
    - lipids are fragile
    - proteins withstand only limited electrical operations
    - simple charge distribution
      - protein conductance = sum of 10-15 nucleotides in pore
  - invariable in performance

# Synthetic nanopores

- State-of-the art photolithography semiconductor technology
  - disadvantage: features  $> 100\text{\AA}$
- Ion beam sculpting
- Micromolding
- Latent track etching
- Electron beam-induced fine tuning
- Inorganic nanotubes

# Ion beam sculpting

- Bombard material with high energy ions ( $>1000$  eV)
  - $< 5C \rightarrow$  sputtering – surface atoms removed
  - $> 5C \rightarrow$  lateral transport
- Fine-tune with ALD (atomic layer deposition)
  - fine tune pore size:  $\sim 1\text{\AA}$  per cycle + add insulating  $\text{Al}_2\text{O}_3$  coating
  - final result:  $18\text{\AA}$  min. size



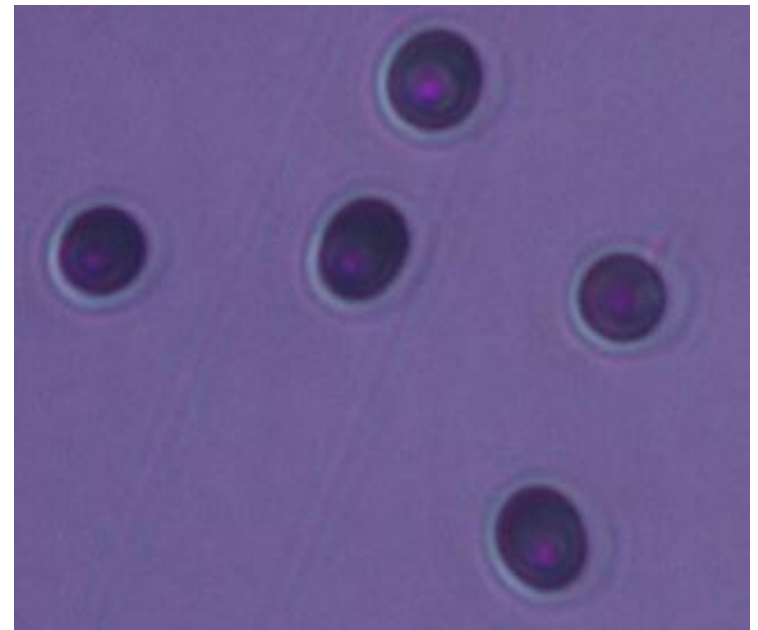
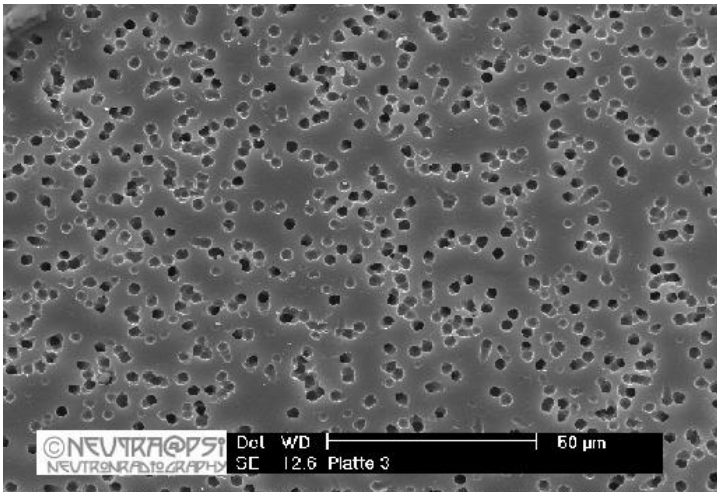


# Micromolding

- Conventional lithographic techniques
  - create a reusable master mold
    - pore: electron beam lithography
    - reservoirs: photolithography
    - substrate: silicon
  - cast into poly(dimethylsiloxane slab)
- Results:
  - pore size: 300Å (suitable for larger molecules)
  - simple, fast, reproducible
  - can create arrays of pores for parallel analysis

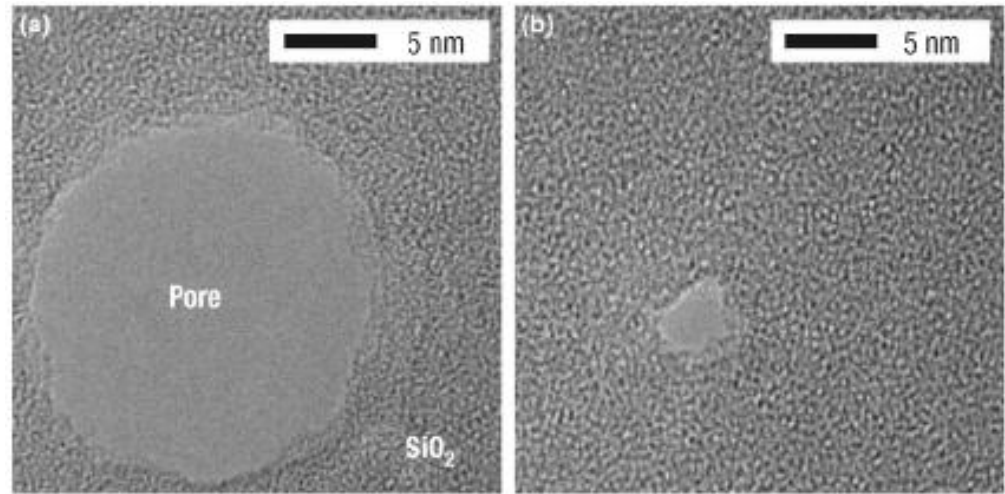
# Latent track etching

- Method
  - Irradiate polymer film with fragments of energetic heavy ions
  - Ion fragments create a track into polymer on impact
  - Track can be etched chemically forming one-pore membrane
  - Coat pore walls with gold solutions → gold nanotubules
- Results
  - 20Å (with gold coating)



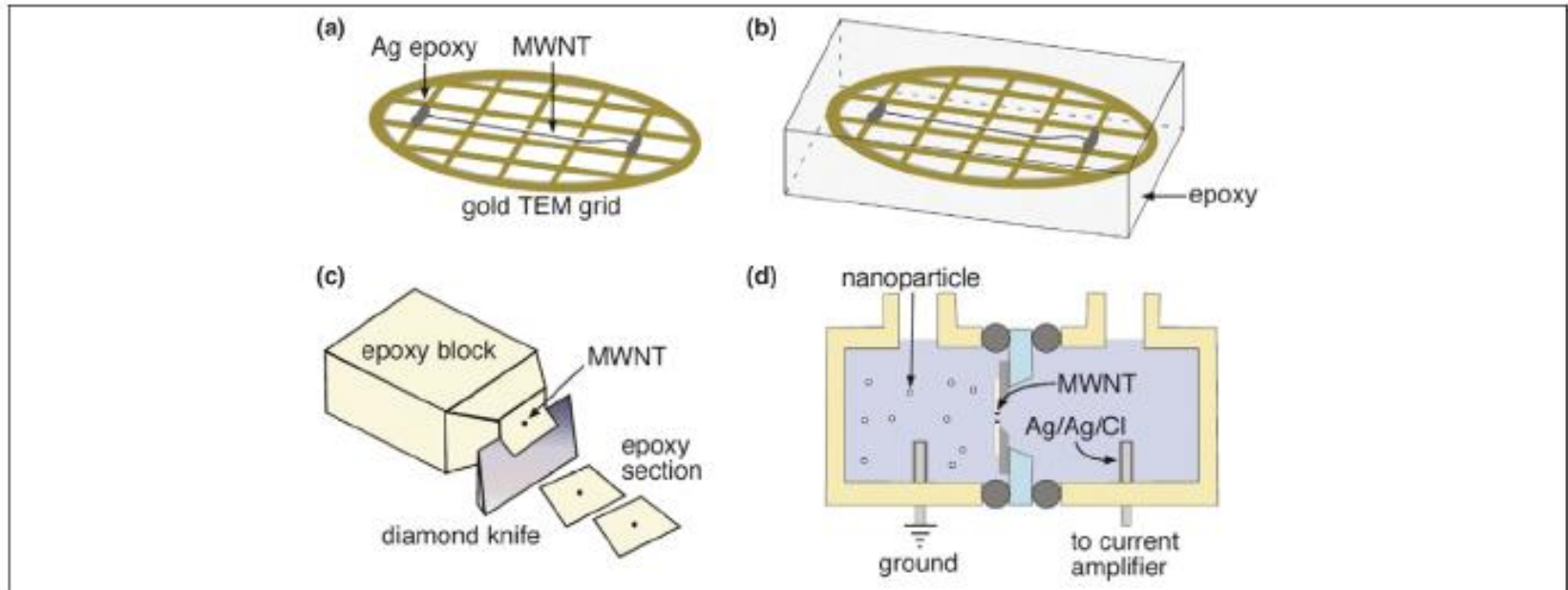
# Electron-beam induced fine tuning

- Method
  - Fabricate 340nm thick silicon membranes
  - Create 40nm SiO<sub>2</sub> layer on both sides of membrane
  - Remove some SiO<sub>2</sub> masks by laser-beams and etching
  - Drill holes with KOH etching + cover with 40nm SiO<sub>2</sub>
  - Fine tune with 300kV transmission electron microscopy
    - electron beam shrinks pores  $\sim 3\text{\AA} / \text{min}$
    - shrinkage depends on beam intensity and initial pore size
- Modifications: Ion beam sculpting + E-beam tuning
- Results: 10Å pore size (100Å before tuning)
- Advantages:
  - tight focus
  - direct visual feedback
  - variety of usable materials
- Disadvantages:
  - underlying physics not understood
  - might not be well reproducible



# Inorganic nanotubes

- Method
  - Create a carbon nanotube
  - Place on a grid
  - Seal in liquid epoxy
  - Cut thin slices from solid epoxy blocks
- Results
  - 500Å channels



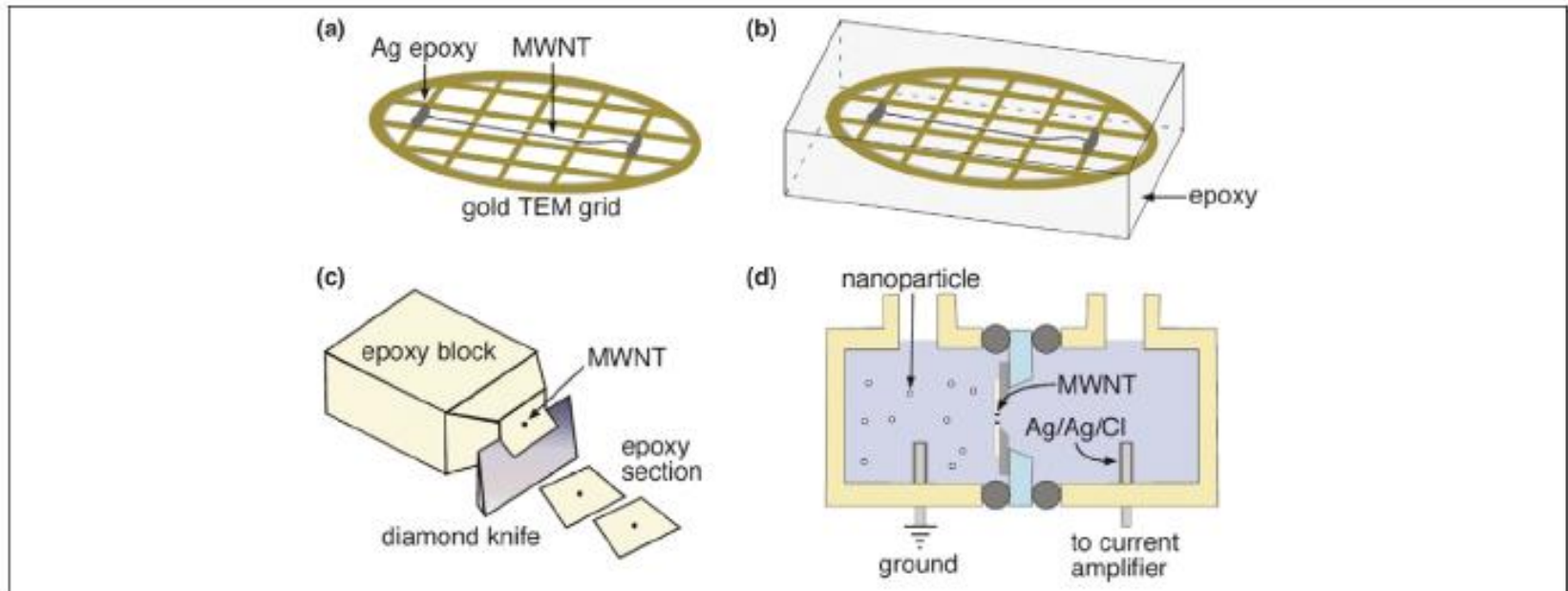
# Inorganic nanotubes

- Advantages

- carbon properties well defined

- carbon is electrically neutral
    - chemistry, structure known
    - easy to make in various sizes

- no high energy beams → electric properties unchanged



# Summary

- Most analyses performed with  $\alpha$ -hemolysin
- Synthetic won't replace  $\alpha$ -hemolysin in near future
  - underlying physics complicated
  - can give unreproducible results
- But are worth investigating
  - cheap integrated sequencing systems

**Table 1. Nanopores from various preparation procedures**

	<b>Protein <math>\alpha</math>-Hemolysin assembly</b>	<b>Synthetic Ion beam sculpting</b>	<b>Micro- molding</b>	<b>Latent track etching</b>	<b>E-beam fine tuning</b>	<b>Nanotubes</b>
Minimum pore diameter reported (nm)	1.5 (fixed)	1.8	80	2.0	1.0	50
Membrane material	Lipid bilayer	$\text{Si}_3\text{N}_4$	PDMS	Poly-carbonate	Si, $\text{SiO}_2$ , $\text{Si}_3\text{N}_4$	Epoxy, $\text{Si}_3\text{N}_4$
Pore material	$\alpha$ -hemolysin	$\text{Si}_3\text{N}_4$ , $\text{Al}_2\text{O}_3$		Gold layer		MWNT
Remarks	Mass production	Size tuning	Easy fabrication	Conical shape	Visual fine tuning	Stable, uncharged